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The Real Cost of PQ Problems







3-6% Of manufacturing sales S spent to correct PQ problems.



\$130,00 Down-time cost in lost revenue for facility.



17 hours

Plants restart time after shutdown.



8 PQ Events Per year is typical of what clients experience.



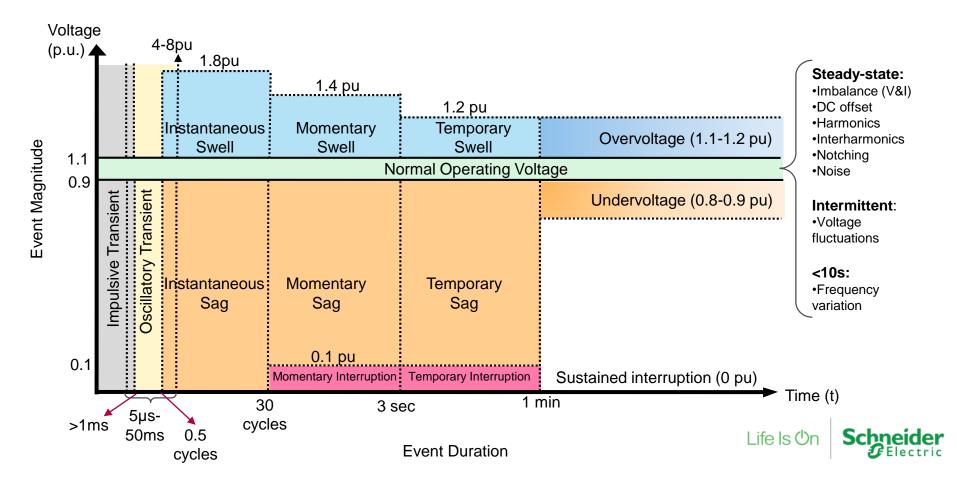
Most impacted Electronics, controls and motors.

[Standards] Power Quality

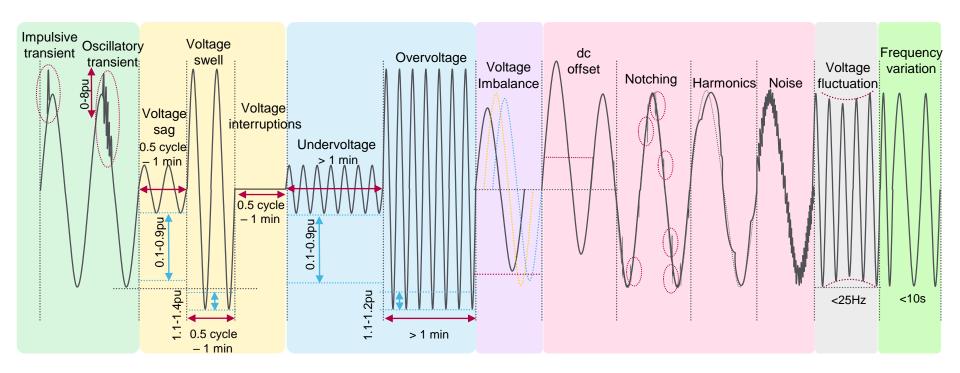
Generic PQ standards

Standards	Descriptions				
IEEE Std 1159	IEEE recommended practice for monitoring electric power quality				
EN 50160	Voltage characteristics of electricity supplied by public distribution systems				
IEC 61000-2-1	Standards	Descriptions			
IEC 61000-2-2	IEC 61000-2-8	Part 2-8: Environment - Voltage dips and short interruptions on public electric power supply systems with statistical measurement results			
	IEC 61000-2-14	Part 2-14: Environment - Overvoltages on public electricity distribution networks			
IEC 61000-2-4	150 04000 0 0	Part 3-3: Limits - Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems,			
IEC 61000-2-12	IEC 61000-3-3	Standards Descriptions			
IEC 61000-4-30	IEC 61000-3-5	IEC 61000-4-15	Part 4: Testing and measurement techniques - Section 15: Flickermeter - Functional and design specifications		
	IEC 61000-3-11	IEC 61000-4-27	Part 4-27: Testing and measurement techniques - Unbalance, immunity test for equipment with input current not exceeding 16 A per phase		
	IEC 61000-4-11	IEC 61000-4-28	accompany not according 46 A no		
	IEC 61000-4-14	IEC 61000-4-29	Standards	Descriptions	
			IEEE Std 519	IEEE Recommended practices and requirements for harmonic control in electrical power systems	
		IEC 61000-4-34	American Bureau of Shipping 150	Guidance notes on control of harmonics in electrical power systems	
		SEMI F47	Engineering Recommendation G5/4-1	Planning levels for harmonic voltage distortion and the connection of nonlinear equipment to transmission systems and distribution networks in the United Kingdom	
		ITIC curve	IEC 61000-3-2	Part 3-2: Limits - Limits for harmonic current emissions (equipment input current ≤ 16 A per phase)	
			IEC 61000-3-4	Part 3-4: Limits - Limitation of emission of harmonic currents in low-voltage power supply systems for equipment with rated current greater than 16 A	
			IEC 61000-3-12	Part 3-12: Limits - Limits for harmonic currents produced by equipment connected to public low-voltage systems with input current > 16A and ≤ 75A per phase	
			IEC 61000-4-7	Part 4-7: Testing and measurement techniques - General guide on harmonics and interharmonics measurements and instrumentation, for power supply systems and equipment connected thereto	
Confidential Property of Schneider Electric Page 3			IEC 61000-4-13	Part 4-13: Testing and measurement techniques - Harmonics and interharmonics including mains signalling at a.c. power port, low frequency immunity tests	

Summary of PQ phenomena according to IEEE Std 1159



Summary of PQ waveforms





Meet the Facility Manager

and his power quality (PQ) challenges

I can not easily share with my managers the impact of PQ in our operations

I need a to have a simple continuous view of my facility's power supply quality

> Is my investment in Mitigation and cap banks paying off? Are they operating normally?

Power Quality is complex and I don't have the time to investigate

I am aware we have PQ issues but not sure where, when and how they are impacting my facility

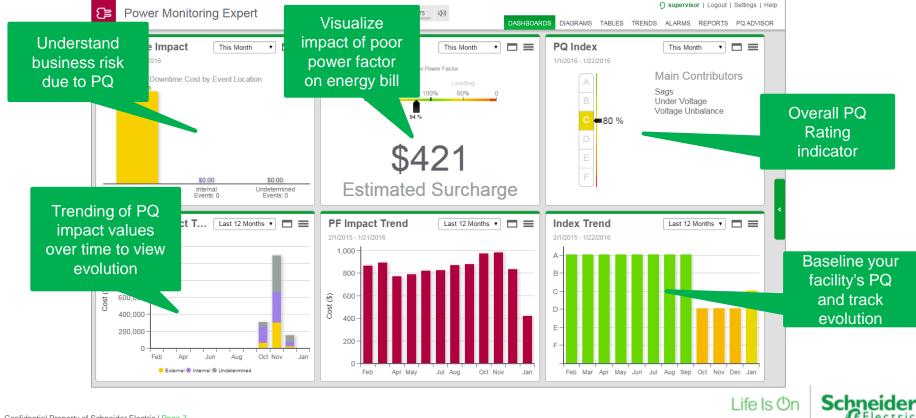
PQ auditors provide complex reports that nobody understands, I need something easy to read

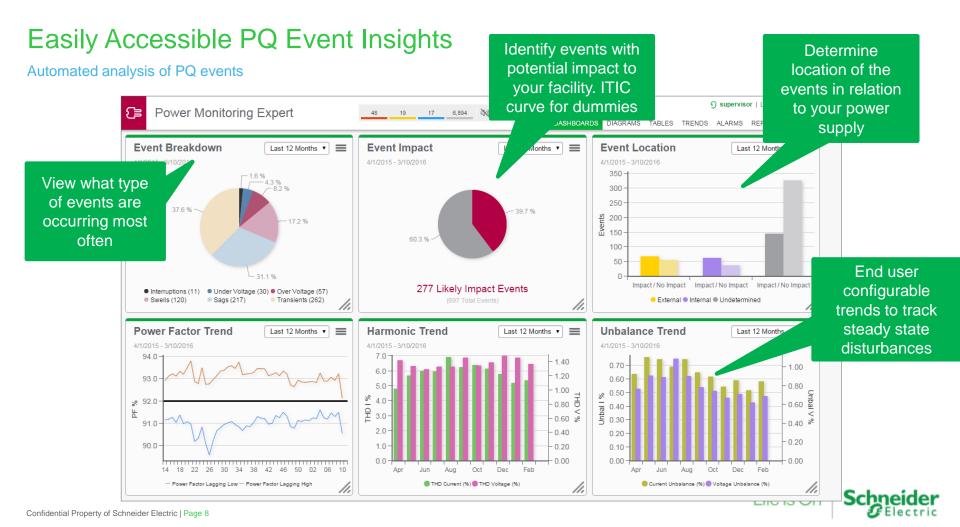


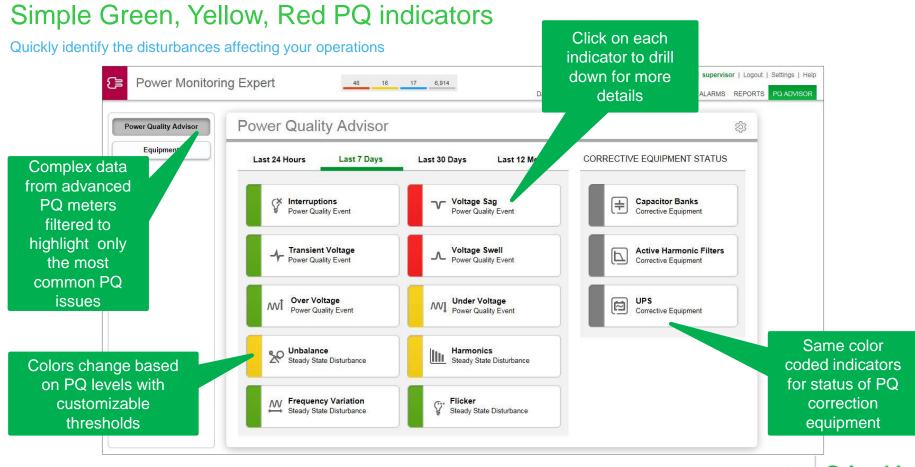


The Answer: Simple PQ Dashboards and Indicators

Simple visual indicators to understand power quality impact on operations

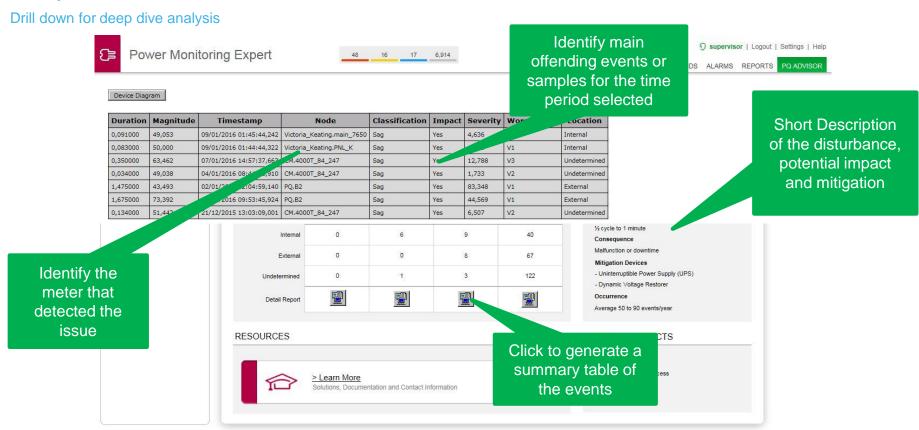








Simplified PQ Statistics



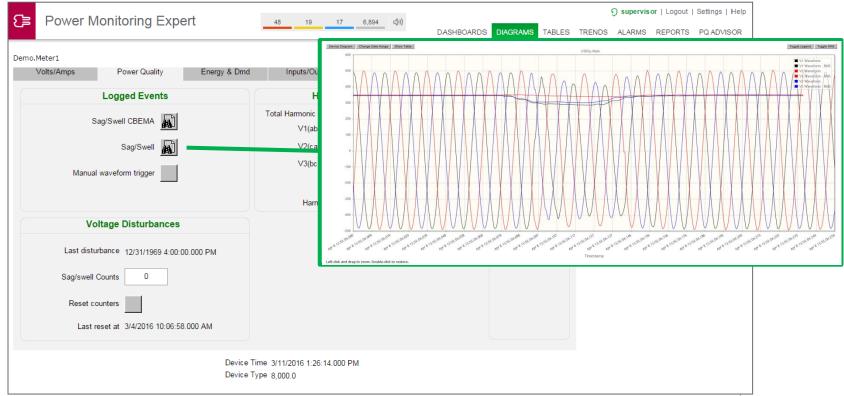




Analyze events in detail

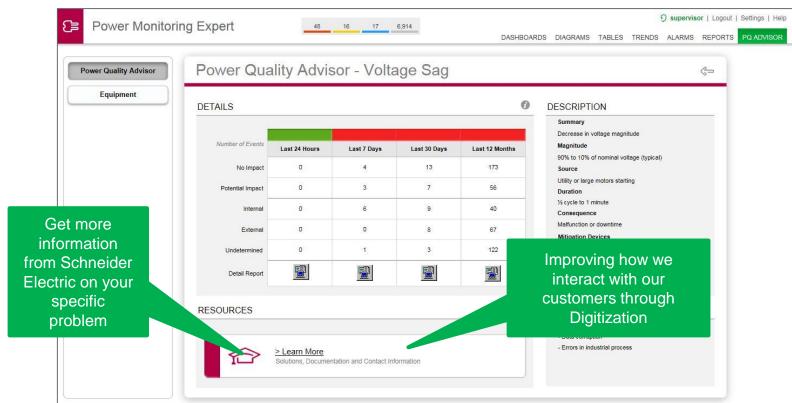
Waveform capture analysis

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Want to learn more?

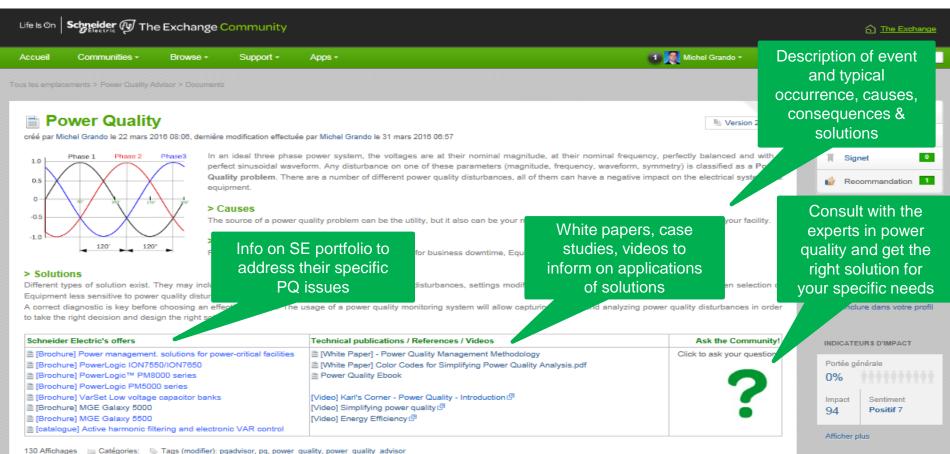
Click to learn more about possible solutions





Digital Solution Advisory for your Power Quality Problems

One click gives you access to information related your problem directly from the software interface

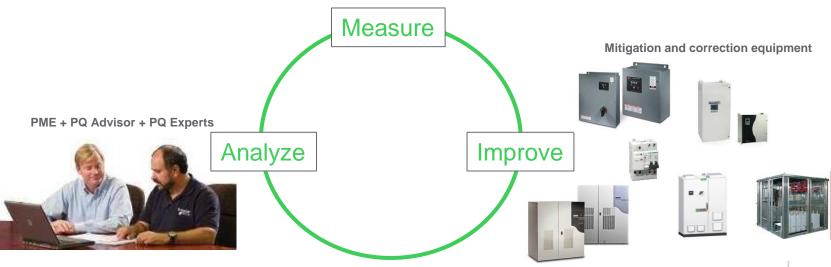


Close the Loop

Key part of a continuous PQ monitoring framework



PME + PQ Advisor + PQ Meters





Questions?

